

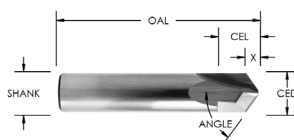


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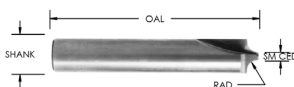
SOLID CARBIDE V-POINT BITS



PART #	CED	CEL	SHANK	OAL	AN- GLE	X
SCVG322	1/4"	1/2"	1/4"	3"	60°	.217
SCVG325	1/4"	1/2"	1/4"	3"	90°	.125
SCVG352	1/2"	5/8"	1/2"	3"	60°	.432
SCVG355	1/2"	5/8"	1/2"	3"	90°	.250
SCVG455F*	1/2"	5/8"	1/2"	3"	90°	.203

**has a .090 flat end*

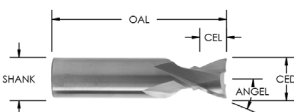
SOLID CARBIDE BEADING BITS



PART #	SM CED	RADIUS	SHANK	OAL
SBB120	.110"	1/8"	1/2"	3"
SBB220	.110"	3/16"	1/2"	3"
SBB320	.110"	1/4"	1/2"	3"

2 FLUTE SOLID CARBIDE UPCUT DOVETAIL BIT

These solid carbide dovetails are designed for OMEC dovetail machines.

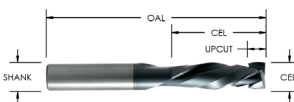


PART #	CED	CEL	SHANK	OAL	ANGLE
SCDT1014	14MM	10MM	14MM	60MM	10°

with Flat

2+2 COMPRESSIONS - HD MAX - MOAB-PLUS COATING

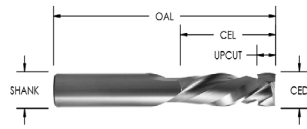
Two flute compression spiral used to improve the finish of upper and lower material edges. This "MAX" series gives superior performance over other standard compressions on the market. It allows for better chip evacuation.



PART #	CED	CEL	SHANK	OAL	UPCUT
CHDUD539MAX	3/8"	7/8"	3/8"	3"	3/16"
CHDUD547MAX	3/8"	1-1/8"	3/8"	3"	1/2"
CHDUD551MAX	3/8"	1-1/4"	3/8"	3"	3/16"
CHDUD550MAX	3/8"	1-1/4"	3/8"	3"	3/8"
CHDUD555MAX	1/2"	1-1/4"	1/2"	3"	5/16"
CHDUD558MAX	1/2"	1-1/4"	1/2"	3"	1/2"
CHDUD559MAX	1/2"	1-3/8"	1/2"	3-1/2"	3/16"

2+2 COMPRESSIONS - HD MAX

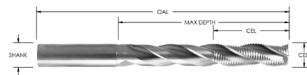
Two flute compression spiral used to improve the finish of upper and lower material edges. This "MAX" series gives superior performance over other standard compressions on the market. It allows for better chip evacuation.



PART #	CED	CEL	SHANK	OAL	UPCUT
SHDUD539MAX	3/8"	7/8"	3/8"	3"	3/16"
SHDUD547MAX	3/8"	1-1/8"	3/8"	3"	1/2"
SHDUD551MAX	3/8"	1-1/4"	3/8"	3"	3/16"
SHDUD550MAX	3/8"	1-1/4"	3/8"	3"	3/8"
SHDUD555MAX	1/2"	1-1/4"	1/2"	3"	5/16"
SHDUD558MAX	1/2"	1-1/4"	1/2"	3"	1/2"
SHDUD559MAX	1/2"	1-3/8"	1/2"	3-1/2"	3/16"

3 FLUTE DEEP POCKET MORTISE UPCUT

3 flute roughing bits for deep pocket mortising. These bits are fluted and the diameter is reduced behind the cutting edge for reach and to evacuate chips.



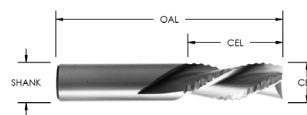
PART #	CED	CEL	SHANK	OAL	MAX DEPTH	FLUTE
SRMU160	16 MM	50 MM	16 MM	170 MM	114 MM	3

More Sizes Available

NEW SOLID CARBIDE ROUGHERS

3 FLUTE HP DOWNCUT ROUGHER

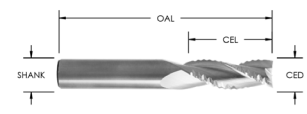
Three flute superior performance spiral downcut roughers are designed to maximize feed rates when surface finish is not important. Downcut forces improve material hold down. These tools are recommended for natural wood and wood composites.



PART #	CED	CEL	SHANK	OAL
SRD420RHP	3/8"	7/8"	3/8"	2-1/2"
SRD440RHP	3/8"	1-1/4"	3/8"	3"
SRD450RHP	1/2"	1-1/4"	1/2"	3"
SRD468RHP	1/2"	1-3/4"	1/2"	4"

3 FLUTE HP UPCUT ROUGHERS

Three flute superior performance spiral upcut roughers are designed to maximize feed rates when surface finish is not important. Upcut forces improve chip evacuation. These tools are recommended for natural wood and wood composites.

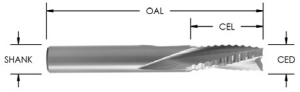


PART #	CED	CEL	SHANK	OAL
SRU320RHP*	3/8"	7/8"	3/8"	2-1/2"
SRU340RHP	3/8"	1-1/4"	3/8"	3"
SRU350RHP	1/2"	1-1/4"	1/2"	3"
SRU368RHP	1/2"	1-3/4"	1/2"	4"

**For Pocket Cutting Machine*

3 FL HP DOWNCUT SLOW SPIRAL ROUGHERS

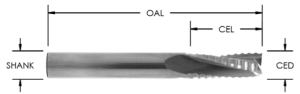
Three flute slow spiral superior performance downcut roughers are designed to maximize feed rates when surface finish is not important. Downcut forces improve material hold down. These tools are recommended for plastic, natural wood and wood composites.



PART #	CED	CEL	SHANK	OAL
SRD614SRHP	3/8"	1-1/4"	3/8"	3-1/2"
SRD625SRHP	1/2"	1-1/4"	1/2"	3-1/2"
SRD627SRHP	1/2"	1-5/8"	1/2"	4"

3 FLUTE HP UPCUT SLOW SPIRAL ROUGHERS

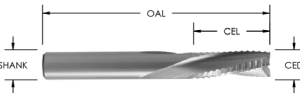
Three flute slow spiral superior performance upcut roughers are designed to maximize feed rates when surface finish is not important. The lower helix will produce less lifting forces. These tools are recommended for plastic, natural wood and wood composites.



PART #	CED	CEL	SHANK	OAL
SRU513SRHP	3/8"	1-1/4"	3/8"	3"
SRU523SRHP	1/2"	1-1/8"	1/2"	3-1/2"
SRU528SRHP	1/2"	1-3/4"	1/2"	4"

3 FL HP DOWNCUT ROUGHERS - LOW HELIX - FINE

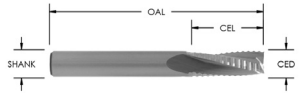
Three flute low helix fine tooth spiral downcut roughers are designed to increase feed rates when surface finish is not important. Downcut forces improve material hold down. These tools are recommended for natural wood and wood composites.



PART #	CED	CEL	SHANK	OAL
SRDF610SRHP	3/8"	1"	3/8"	3"
SRDF625SRHP	1/2"	1-1/4"	1/2"	3-1/2"

3 FLUTE HP UPCUT ROUGHERS - LOW HELIX - FINE

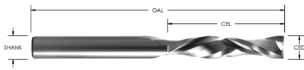
Three flute low helix fine tooth spiral upcut roughers are designed to increase feed rates when surface finish is not important. Upcut forces improve chip evacuation. These tools are recommended for natural wood and wood composites.



PART #	CED	CEL	SHANK	OAL
SRUF510SRHP	3/8"	1"	3/8"	3"
SRUF525SRHP	1/2"	1-1/4"	1/2"	3-1/2"

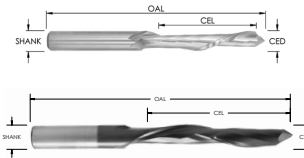
DOOR BITS

SOLID CARBIDE DOOR COMPRESSION BIT



PART #	CED	CEL	ShK	OAL
SCDOOR-270	1/2"	2-1/2"	1/2"	5-1/2"

HIGH-SPEED STEEL SPIRAL DOOR BITS

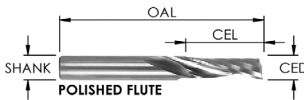


PART #	CED	CEL	SHK	OAL	DESCRIPTION
SEDOOR-53	1/2"	2-1/2"	1/2"	5-1/2"	Uncoated
SEDOOR-53M	1/2"	2-1/2"	1/2"	5-1/2"	Ceramic Based Coating
SEDOOR-53T	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated
SEDOOR-57F	1/2"	2-1/2"	1/2"	5-1/2"	With Flat
SEDOOR-57FT	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated w/ Flat
SEDOOR-60	1/2"	2-1/2"	1/2"	5-1/2"	Uncoated
SEDOOR-60T	1/2"	2-1/2"	1/2"	5-1/2"	Tin Coated
SEDOOR-70	1/2	2-3/4"	1/2"	5-1/2"	1+1 Compression Coated
SEDOOR-70F	1/2	2-3/4"	1/2"	5-1/2"	1+1 Compression Coated w/ Flat

SOLID CARBIDE PLASTIC BITS

O FLUTE UPCUT - 1 FLUTE (POLISHED) - HARD PLASTIC

Polished 1 Flute "O" flute spiral upcut tools produce curled chips to enhance evacuation and minimize chips welding to the cutting edge of the tool while improving surface finish. The end grinds improve bottom cut finishes. Recommended for cutting hard plastic, and solid surface.

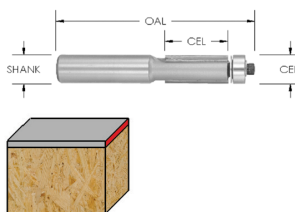


PART #	CED	CEL	SHANK	OAL
SOU300	1/8"	1/4"	1/4"	2"
SOU302	1/8"	1/2"	1/4"	2"
SOU313	3/16"	5/8"	1/4"	2"
SOU323	1/4"	3/4"	1/4"	2-1/2"
SOU326	1/4"	1-1/4"	1/4"	3"
SOU332	3/8"	5/8"	3/8"	2-1/2"
SOU335	3/8"	1-1/8"	3/8"	3"

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CARBIDE TIPPED STRAIGHT BITS

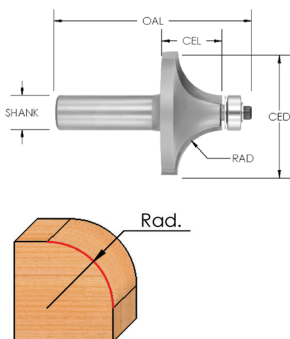
FLUSH TRIM (2 FLUTE)



PART #	CED	CEL	SHANK	OAL	BEARING
SE2400	3/8"	1"	1/4"	2-3/4"	SBE105
SE2401	3/8"	1/2"	1/4"	2-1/4"	SBE105
SE2402	1/2"	1"	1/4"	2-3/4"	SBE115
SE2403	1/2"	1/2"	1/4"	2-3/8"	SBE115
SE2405	1/2"	1"	1/2"	3-1/8"	SBE115
SE2406	1/2"	1/2"	1/2"	2-3/4"	SBE115
SE2407	1/2"	1-1/2"	1/2"	3-3/4"	SBE115
SE2408	1/2"	2"	1/2"	4-1/8"	SBE115

CARBIDE TIPPED FORM BITS

ROUNDROVER BITS



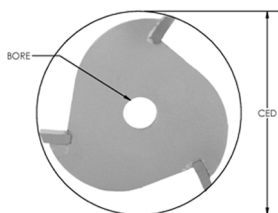
PART #	CED	CEL	SHANK	RADIUS
SE2000A	5/8"	1/4"	1/4"	1/16"
SE2000C	3/4"	1/2"	1/4"	1/8"
SE2000	7/8"	1/2"	1/4"	3/16"
SE2001	1"	1/2"	1/4"	1/4"
SE2002	1-1/8"	1/2"	1/4"	5/16"
SE2003	1-1/4"	5/8"	1/4"	3/8"
SE2005A	3/4"	1/2"	1/2"	1/8"
SE2005	7/8"	1/2"	1/2"	3/16"
SE2006	1"	1/2"	1/2"	1/4"
SE2007	1-1/8"	1/2"	1/2"	5/16"

Use SBE115 Bearing and SDS115 Dust Shield

* Use SBE120 Bearing and SDS120 Dust Shield

SLOT CUTTERS

3 WING SLOT CUTTER

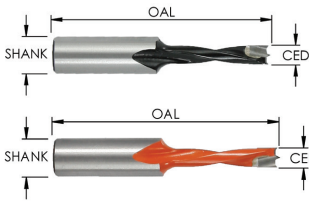


PART #	CED	KERF (Decimal)	KERF (Fraction)	BORE
SL062-3	1-7/8"	.062"	1/16"	5/16"
SL078-3	1-7/8"	.078"	5/64"	5/16"
SL093-3	1-7/8"	.093"	3/32"	5/16"
SL110-3	1-7/8"	.110"	7/64"	5/16"
SL125-3	1-7/8"	.125"	1/8"	5/16"
SL157-3	1-7/8"	.156"	5/32"	5/16"
SL187-3	1-7/8"	.187"	3/16"	5/16"
SL250-3	1-7/8"	.250"	1/4"	5/16"

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BRAD POINT AND THROUGH HOLE BITS

BRAD POINT - 57MM OAL

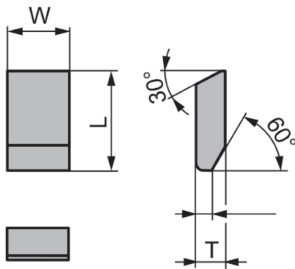


PART # Right-Hand	PART # Left-Hand	Brad Point CED	Shank	OAL
SE5703RH	SE5703LH	3mm	10mm	57mm
SE5704RH	SE5704LH	4mm	10mm	57mm
SE5705RH	SE5705LH	5mm	10mm	57mm
SE5706RH	SE5706LH	6mm	10mm	57mm
SE5707RH	SE5707LH	7mm	10mm	57mm
SE5708RH	SE5708LH	8mm	10mm	57mm
SE5710RH	SE5710LH	10mm	10mm	57mm
SE5712RH	SE5712LH	12mm	10mm	57mm
SE5716RH	SE5716LH	16mm	10mm	57mm

More SKUs in Catalog Vol.24

CARBIDE SAW TIPS

WD STYLE - SAW TIPS



STYLE	LENGTH	WIDTH	THICKNESS
WD 7120	0.312	0.120	0.093
WD 7150	0.312	0.150	0.093
WD 7165	0.312	0.165	0.093
WD 7175	0.312	0.175	0.093
WD 7180	0.312	0.180	0.093
WD 7230	0.312	0.230	0.093
WD 7250	0.312	0.250	0.093
WD 7281	0.312	0.281	0.093
WD 7312	0.312	0.312	0.093

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All tips braze ready.

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